



# Shanghai Jichuan Trading

## LIQUIprime 5404

### DESCRIPTION

LIQUIprime 5404 is a toluene-free adhesion promoter with accelerated adhesion development for plastics and paints. Liquiprime 5404 is used in direct glazing on vehicles with plastic bodywork and is used in conjunction with Liquimate 8000 super adhesive.

### PROPERTIES

- used for pretreating various metal surfaces for bonding.
- adhesion promoter for LIQUImate 8000 super adhesive

### TECHNICAL DATA

Base	:	polyisocyanates
Color	:	black
Odor	:	characteristic
Pigments	:	lamp black
Density at 20 °C	:	0.9 g/cm <sup>3</sup>
Viscosity at 23 °C	:	< 16 seconds
Flash point	:	-8 °C
Boiling point	:	77 °C
Processing temperature	:	ideally 10 °C - 40 °C
Drying time	:	50 -150 seconds at 23 °C/50 % r.h.
Flash-off period	:	min. 10 minutes at 23 °C/50 % r.h. depending on the method of use; film must be dust dry max. 8 - 24 h depending on the type of LM

used

Reactivation with LIQUIprime 5404 or LIQUIwipe 4001 possible

Storage life : 12 months in unopened containers

Stability in containers which have been opened : 100 ml: 5 days

Storage : Temperature: +5 °C - +25 °C short periods up to 40 °C

### APPLICATIONS

For treating different metal surfaces for bonding, especially for LIQUImate 8000 super adhesive as well as direct glazing of vehicles with plastic bodywork.

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## APPLICATION

Shake container well until the steel balls have worked free and then shake for about another minute.

### Note

This product is very moisture sensitive.  
Containers which have been opened must be closed again immediately after removing contents.

### Preparing the bonding surface

Clean contaminated surfaces with Cleaner and Thinner.

## AVAILABLE PACK SIZE

LIQUIprime 5404                      100 ml    Aluminum bottle: Part. no. 6131

### Processing equipment

Applicators/woolen wiping cloth, Part no. 6203

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